



non-stick coatings

BAKEWARE COATINGS

SOLVENT BASE NON-STICK COATING SYTEM SPRAY COATING (ONECOAT & TWOCOAT)

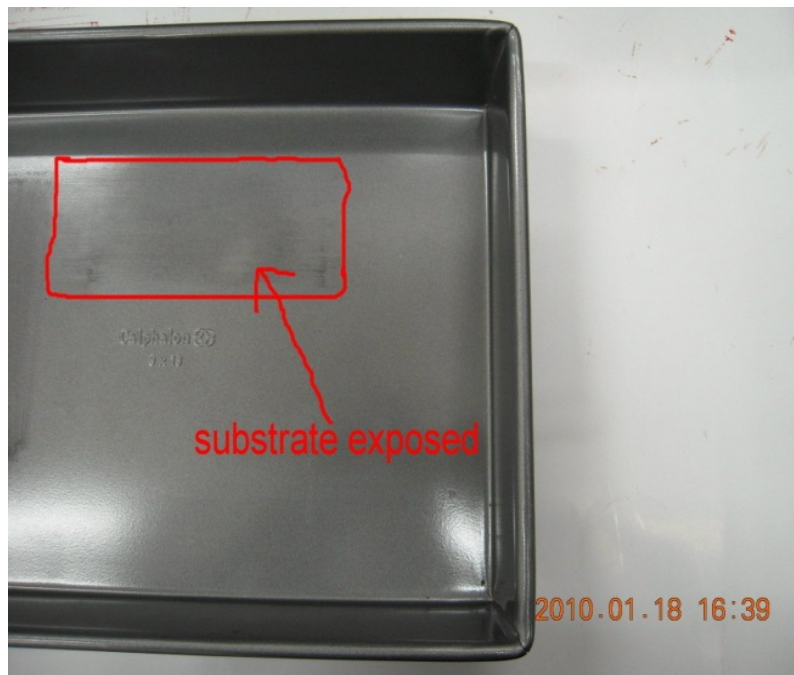
APPLICATION	INTERIOR & EXTERIOR OF BAKEWARE
SUBSTRATE	FERROUS & NON-FERROUS SUBSRATES
PRETREATMENTS	ALUMINIZING, PHOSPHATIZING
DRY FILM THICKNESS (DFT)	12-16 MICRONS PER COAT
CURING/BAKING TEMPERATURE	280 °C (536 °F) X 10 MIN
COLOR AVAILIBILITY	ANY COLOR
MAXIMUM OPERATING TEMPERATURE	260 °C (500 °F)
RELEASE PROPERTY	INITIALLY EXCELLENT, THEN WILL DIMINISH OVER TIME
ABRASION RESISTANCE	SATISFACTORY



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QUALITY CONTROL

Abrasion Test Results (Bakeware)



system	S/B Two coat system
Substrate	Ferrous Substrate
Pretreatment	Aluminized
Baking	280 °C (806 °F) x 10 min
PAD	7448# Light gray
WEIGHT	4 lbs
Change of Pad	Every 1,000 cycle
Check for Substrate	Every 500 cycle
Results	>30,000 cycles